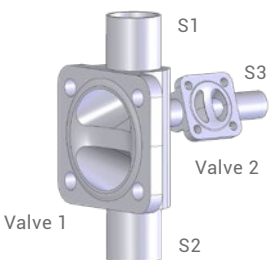
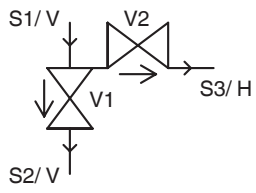
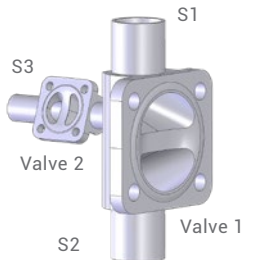
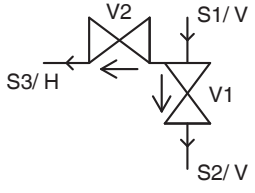
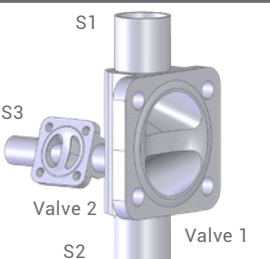
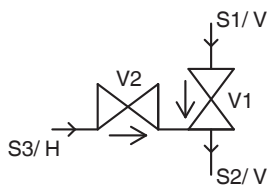
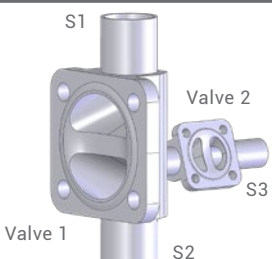
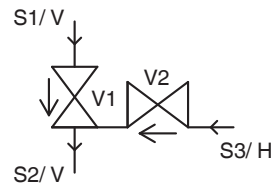
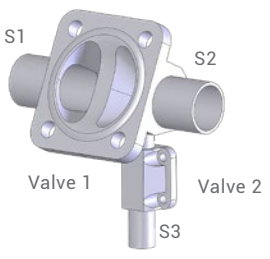
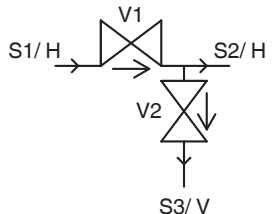
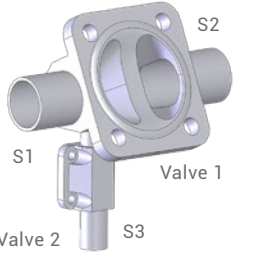
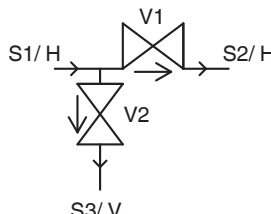
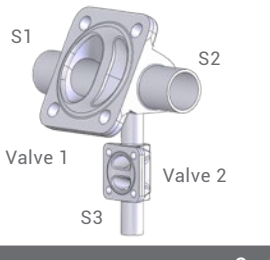
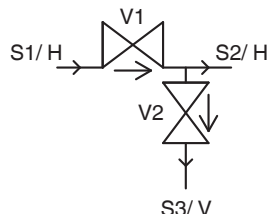
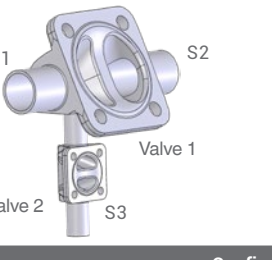
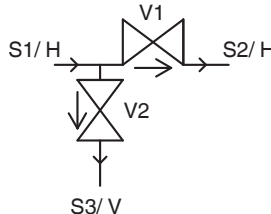
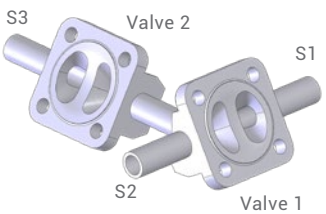
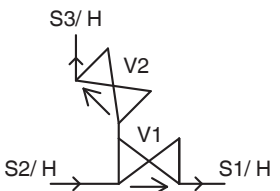
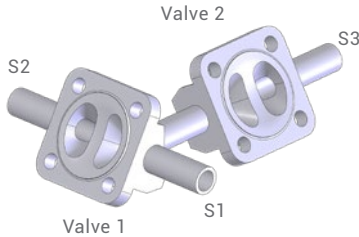
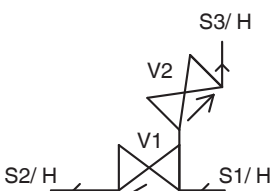


# Welding configurations

## Selection table

Configuration 1		Configuration 2	
			
Configuration 3		Configuration 4	
			
Configuration 5		Configuration 6	
			
Configuration 7		Configuration 8	
			
Configuration 9		Configuration 10	
			

\* Notes:

- \* Since the max. diameter that can be welded on is limited, we ask that the GEMÜ specification sheet (see page 22) is always used to request the desired combinations
- \* The illustrations show recommended installation positions
- \* The arrows in the flow charts are examples

S1, S2, S3: Spigots

V1, V2: Valve seat

H: Horizontal orientation

V: Vertical orientation

→: Flow direction

→: Draining direction

# Welding configurations

## Selection table

Configuration 11		Configuration 12	
Configuration 13		Configuration 14	
Configuration 15		Configuration 16	
Main body M600, M600 03-01.ER 		Main body M600, M600 03-01.EL 	
Configuration 17		Configuration 18	
Main body M600, M600 03-01.ER 		Main body M600, M600 03-01.EL 	

\* Notes:

- \* Since the max. diameter that can be welded on is limited, we ask that the GEMÜ specification sheet (see page 22) is always used to request the desired combinations
- \* The illustrations show recommended installation positions
- \* The arrows in the flow charts are examples

S1, S2, S3: Spigots

V1, V2: Valve seat

H: Horizontal orientation

V: Vertical orientation

→: Flow direction

→: Draining direction

# i-bodies

## Selection table

	IOL	IOR	ITL	ITR	I2L	I2R
Weld-on parts	None	None	Pipe	Pipe	90° elbow	90° elbow
Flow chart						
Forged bodies						
Block material bodies						

**Notes:**

- \* Alternative installation positions are possible
- \* The arrows in the flow charts are examples

S1, S2, S3: Spigots

V1, V2: Valve seat

H: Horizontal orientation

V: Vertical orientation

→: Flow direction

→: Draining direction

# i-bodies

## Selection table

	I3L	I3R	I4L	I4R	I5L	I5R
Weld-on parts	90° elbow	90° elbow	90° elbow	90° elbow	90° elbow	90° elbow
Flow chart						
Forged bodies						
Block material bodies						

**Notes:**

- \* Alternative installation positions are possible
- \* The arrows in the flow charts are examples

S1, S2, S3: Spigots

V1, V2: Valve seat

H: Horizontal orientation

V: Vertical orientation

→: Flow direction

→: Draining direction